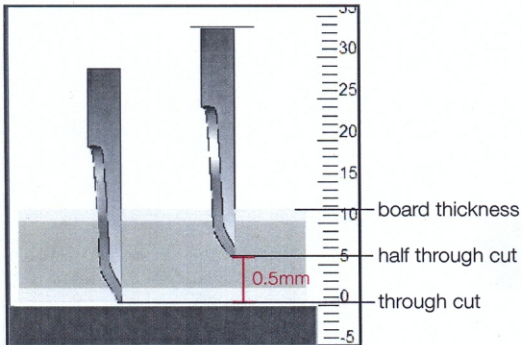


HOW TO CUT A KATZ DISPLAY BOARD

The best results we achieved were with a static knife, an oscillating knife and with die cutting.

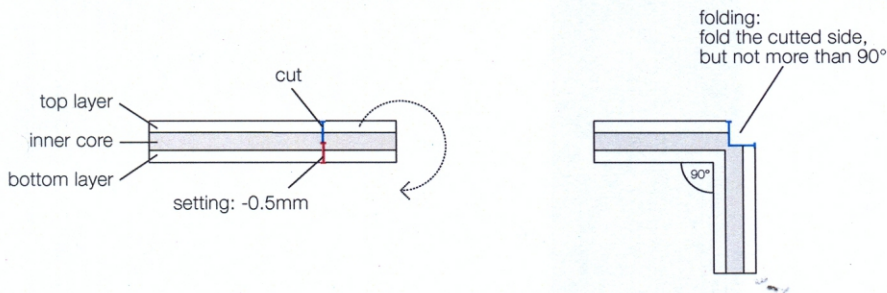
To cut KATZ DISPLAY BOARD only half through the cutting knife must be set on -0.5mm from the bottom of the board.



We use a ZÜND M250 cutter, the setting may vary when using other cutting machines.

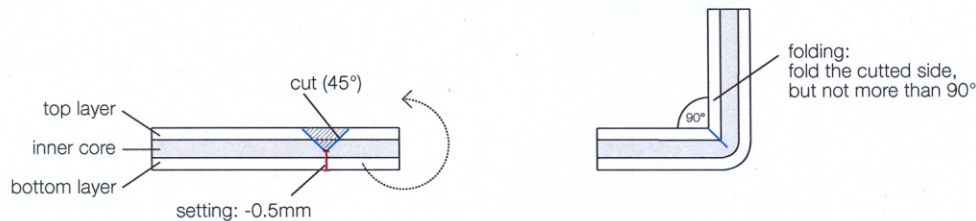
HOW TO FOLD A KATZ DISPLAY BOARD

1. Half through Cut: The best results we achieved were with a static knife & an oscillating knife.



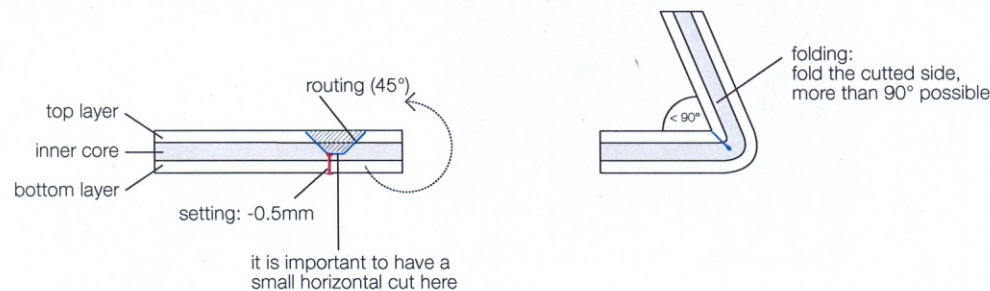
2. V-cut: The best results we achieved were with a static knife.

If you want to fold it to the other side to cover the edges you can use this cut.



3. V-cut with gap: For this cut you need a router.

If you want to fold it to the other side to cover the edges or to fold it more than 90° you can use this cut.

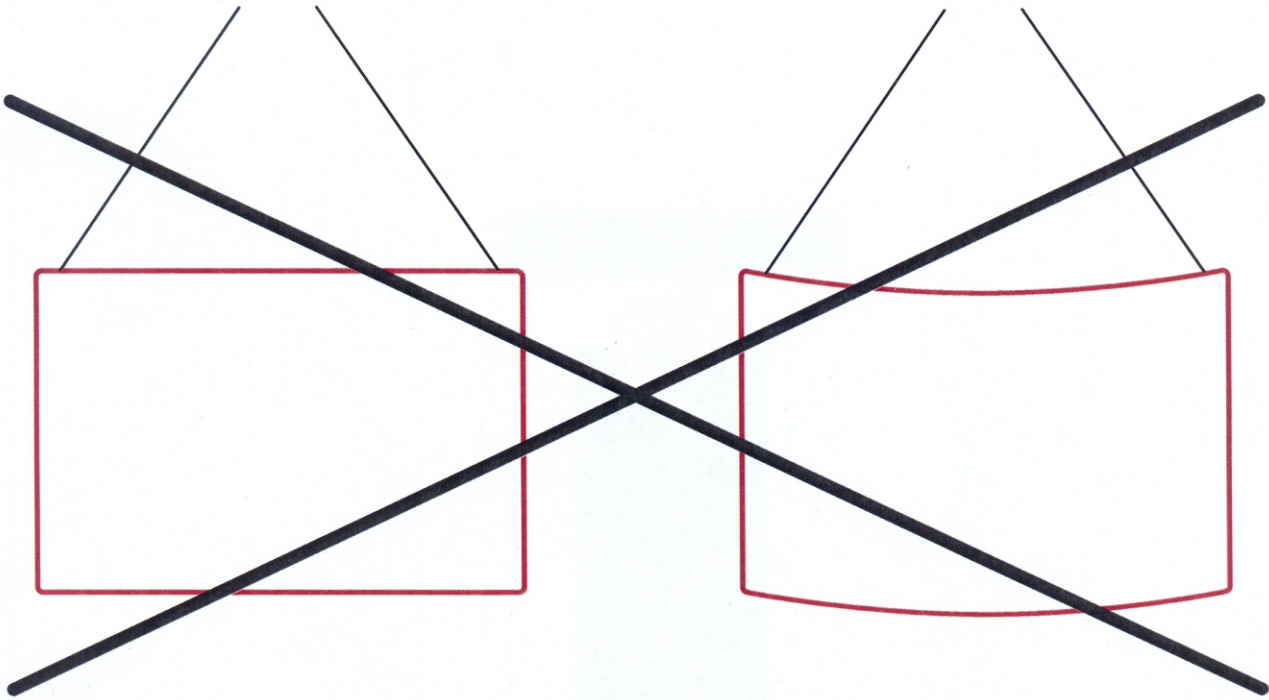


The specific settings need to be tested for each machine and thickness.

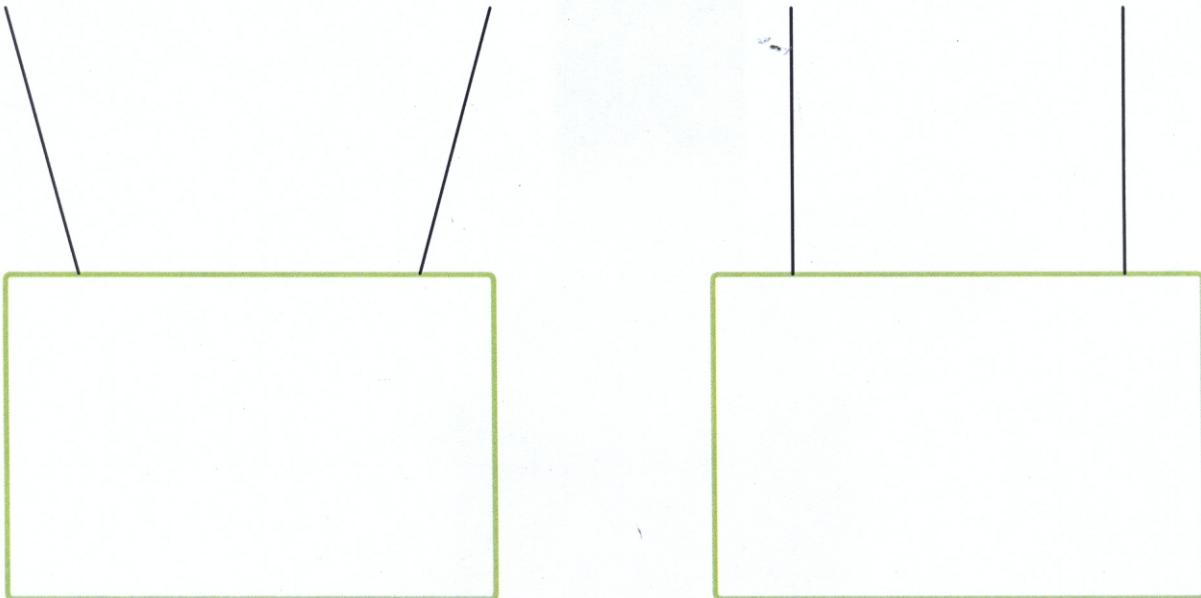
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HOW TO HANG A KATZ DISPLAY BOARD

Never hang sign with the hangers or cable slanted inward. This causes the board to curl.



Hangers or cables must be slanted outwards for proper hanging.



Other external influences like strong heat or cold might effect the board's flatness.

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